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 $S = \pi D n$  40 N N 9 D - d length of  
workpiece Set-over = 2 length of taper  
length of workpiece Set-over = Ratio 2  
 $\theta X \tan = 2L$  Leading angle =  $90 - (\text{Helix angle} + \text{clearance angle})$  Follow' ' ' ' °  
owing angle =  $90 + (\text{Helix angle} - \text{clearance angle})$  Lead = No. of starts  
pitch Pitch

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 $= 'Q 40 N N 9 D - d$  length of workpiece  
Set-over = 2 length of taper length of workpiece  
Set-over = Ratio 2 ;  $\tan = 2L$   
Leading angle =  $90 - (\text{Helix angle} + \text{clearance angle})$   
Following angle =  $90 + (\text{Helix angle} - \text{clearance angle})$   
Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND REDUCTION GEARBOXES

9.1 9.1.1 Chain pitch is the distance from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2 Fitting and MACHining Theory April 2016 Memorandum.doc Created Date: 20190513132721Z ...

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QUESTION 1: WELDING, COMPUTER AIDED DRAUGHTING, FASTENERS AND FITTINGS 1.1 Name THREE welding processes you can use to join metal. (3)

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1.2 Name the types of welded joints shown in FIGURE 1. Write only the answer next to the question number (1.2.1-1.2.4) on the ANSWER SHEET.

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1.2 Name the types of welded

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QUESTION 4: HAND TOOLS 4.1 List the question numbers from 4.1.1-4.1.5 and name the hammers as listed in FIGURE 1 by writing the answers next to the

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numbers (4.1.1-4.1.5) in the ANSWER BOOK . FIGURE 1 [5] QUESTION 5: METALS AND PLASTICS 5.1 Name THREE types of carbon steel. (3)

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